ATV WINCH MOUNT KIT
For POLARIS 500 / 800

ASSEMBLY / OWNER’S MANUAL
Part No: 25-3330
OPERATING INSTRUCTIONS
Congratulations! You’ve just purchased the most durable accessory component in the industry. Cycle Country accessories work great summer or winter. With proper care and maintenance, your Cycle Country accessory will last for years to come!

NOTICE

Winch Mount Kits are vehicle-specific.
To find your specific application, use the ‘Search by Vehicle’ function at www.cyclecountry.com

Please read and understand all assembly instructions, notices and warnings before assembling and operating your accessory.

Follow these guidelines to ensure satisfactory operation:
• Periodically check for wear and tightness of all fasteners. Replace or re-torque fasteners as necessary.
• Read this manual and your ATV operators manual before use.

SAFETY INFORMATION
Cycle Country accessories were designed with your safety in mind. In order to protect you and your vehicle, certain parts of the accessory and/or hardware may be designed to fail when the equipment is over-stressed.

WARNING
To avoid personal injury or damage to your vehicle:

Read and understand all cautions, warnings, notices, and instructions

Do not winch unsecured loads at any time
Do not exceed the load capacity of the winch.
Refer to the winch owner’s manual.

Keep yourself, other people and pets away from moving parts during operation

Exercise caution during operation to avoid pinch hazard
<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>QTY.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>CYC6217</td>
<td>Winch Mount Bracket Left</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>CYC6218</td>
<td>Winch Mount Bracket Right</td>
</tr>
<tr>
<td>3</td>
<td>4</td>
<td>PUR3012</td>
<td>Metric Bolt 8 x 25mm</td>
</tr>
<tr>
<td>4</td>
<td>4</td>
<td>PUR3068</td>
<td>Nylon Lock Nut M8</td>
</tr>
<tr>
<td>5</td>
<td>4</td>
<td>PUR3067</td>
<td>Nylon Lock Nut M6</td>
</tr>
<tr>
<td>6</td>
<td>6</td>
<td>PUR3087</td>
<td>Flat Washer 8mm</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>CYC6219</td>
<td>Roller Fairlead Mount</td>
</tr>
<tr>
<td>8</td>
<td>4</td>
<td>PUR3002</td>
<td>Metric Bolt 6 x 20mm</td>
</tr>
<tr>
<td>9</td>
<td>4</td>
<td>PUR3086</td>
<td>Flat Washer 6mm</td>
</tr>
</tbody>
</table>

Hardware Package CYC6220
BEFORE YOU BEGIN:

- Please read and understand all instructions.
- Verify all parts and tools are accounted for.
- To ensure a satisfactory installation, follow all steps correctly and in the sequence described.
- All directions referring to right and left are when the rider is sitting on the machine

INSTALLATION NOTES:

<table>
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<tr>
<td>If your ATV has a previously installed winch system, it must be removed to install the 25-3330 Winch Mount</td>
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<tr>
<td>Trimming of the OEM plastic guard is required to create an opening for the winch. See Illustration 2.</td>
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</table>

INSTALLATION OF WINCH MOUNT:

1. Remove the front guard and from the ATV. Retain the OEM fasteners. See Illustration 1.

<table>
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<tr>
<td>Guard insert is not re-used</td>
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</table>

2. Using a suitable tool, remove the center of the guard as shown in Illustration 2. Discard cut-away piece.
3. Place the left and right winch mount brackets, Items #1 and #2, onto the winch. To aid with assembly, loosely secure brackets at the rear of the winch with bolts supplied from the winch kit. See Illustration 3.

4. Insert fairlead bolts supplied with the winch kit into the winch mount brackets. See Illustration 4.

5. Place the fairlead mount bracket, Item #7 onto the winch brackets as shown in Illustration 4.

6. Fasten the winch and fairlead brackets together using bolts Item #5, washers Item #9 and lock nuts Item #8. Torque bolts to specification.

| = T |
| Item #5 - FASTENER TORQUE:
8 ft. lbs. (11 Nm) |

7. Loosely install winch bolts in the forward winch mount holes. Do not tighten fasteners at this time.

8. Install the fairlead assembly on the previously installed fairlead bolts, using lock nuts and instructions supplied with the winch kit. Tighten fasteners according to the instructions. See Illustration 5.

| = T |
| Winch Bolts - FASTENER TORQUE:
Refer to winch kit installation instructions |
9. Place the assembled winch and mount into the frame between the vertical tubes. Place washers, Item #6 over the slotted bracket holes and fasten to each frame tube with bolts Item #3, and locknuts Item #4.

10. Torque all remaining bracket and winch fasteners to specification.

<table>
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<tr>
<th>Item #3 - FASTENER TORQUE:</th>
<th>17ft. lbs. (23 Nm)</th>
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</thead>
<tbody>
<tr>
<td>Winch Bolts - FASTENER TORQUE:</td>
<td>Refer to winch kit installation instructions</td>
</tr>
</tbody>
</table>

11. Reinstall the modified front guard. Tighten OEM fasteners sufficiently.
One Year Limited Warranty

For the period of one (1) year from the purchase date, Cycle Country (a Kolpin Powersports Brand) will replace for the original purchaser, free of charge, any part or parts found upon examination by Cycle Country to be defective in material, workmanship, or both.

All transportation costs incurred submitting product to Cycle Country for warranty consideration must be borne by the purchaser. If Cycle Country determines that the product must be returned to the factory for credit, please call 1-800-841-2222 for a Return Merchandise Authorization (RMA) number and shipping instructions.

This warranty does not apply to parts that have been damaged by accident, alteration, abuse, improper maintenance, normal wear, or other causes beyond the manufacturer’s control. In order to protect you and your ATV, certain parts of the plow system and/or hardware are designed to fail when the equipment is over-stressed.

Peripheral products such as engines, electric motors, and actuators may carry an original manufacturer’s warranty. Please call Cycle Country for more information.

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